KOLON PLASTICS, INC.

PRODUCT INFORMATION

Closs linked-GF Reinforced Grade

KOPPS® S25G40 BL

Polyphenylene sulfide,
High heat-resistance, High Flow, self-extinguishing, High dimensional stability

Property	Test Method	Units	Value
Physical			
Specific Gravity	ASTM D792	-	1.65
Shrinkage	ASTM D955	%	0.22
Water Absorption 23℃, Equilibrium 60%RH	ASTM D570	%	0.02
Thermal			
Melting Point	ASTM D3418	℃	285
Heat Deflection Temperature under Load	ASTM D648		
HDT/A 1.82 MPa (18.6 kg/cm^2)		℃	265
Coeff. Of Linear Thermal Expansion	ASTM D696	$\times 10^{-4}$cm/cm·℃	2.2
Flammability	UL 94		V0
Mechanical			
Tensile Strength 23℃	ASTM D638	kg/cm^2	1,550
Tensile Elongation 23℃	ASTM D638	%	2
Flexural Strength 23℃	ASTM D790	kg/cm^2	2,500
Flexural Modulus 23℃	ASTM D790	kg/cm^2	150,000
Notched Izod Impact Strength 23℃	ASTM D256	kg·cm/cm	8
Rockwell Hardness R scale	ASTM D785	g/cc	122
Electrical			
Arc Resistance	ASTM D495	sec	120
Dielectric Constant	ASTM D150	10^6Hz	4
Dielectric Strength	ASTM D149	KV/mm	16

The information provided in this data sheet is based on our present state of knowledge and is estimated by KOLON PLASTICS, Inc. This information should not be used as guaranteeing specification limits. KOLON PLASTICS, Inc. make no warranty and liability in connection with any use of this information.

KOLON PLASTICS, Inc.
KOLON TOWER ANNEX 10TH FLOOR, 1-22, BYULYANG-DONG, GWACHEON-CITY GYUNG GI-DO, KOREA
More information : www.kolonplastics.com/enghome